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RBE350A93-1280-00**Job Sheet 195070****Part No:** RBE350A93-1280-00**Job Qty:** 1 pcs**Part Name:** Bushing Replacement Tool**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 5/13/19**Job Tracking No:****Due Date:** 7/2/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:** *order 11876***Note:** DWG RBE350A93-1280-00 Rev 2 IPP Rev. A 19.04.25 New issue DP Verify DD**Ship Via:****Bill of Materials****Container No:** S195827**Part:** RBE350A93-1280-00**Job No:** 195070**Serial No/Batch:** S195827**Revision:** 2**Inspector:****Exp Date:****Instructions:**

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Date: 07/04/19

Job Routing								
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time
100	Small Fab - 1	1 pcs	7/2/19		0.00	0.20	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	QC 5	1 pcs	7/2/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
120	Packaging 3-1 - Stock - B4B	1 pcs	7/2/19		0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	
							Packaging 3 - 7 - B4B	
							Packaging 3 - 8 - B4B	
							Packaging 3 - 9 - B4B	
							Packaging 3 - 10 - B4B	
130	QC 21 - FG	1 pcs	7/2/19		0.00	0.00	QC 21 - FG - 21	
							QC 21 - FG - 70	
							QC 21 - SA - 53	

Part Op
Descriptions: 100 - Assemble as per DWG.

Job BOM

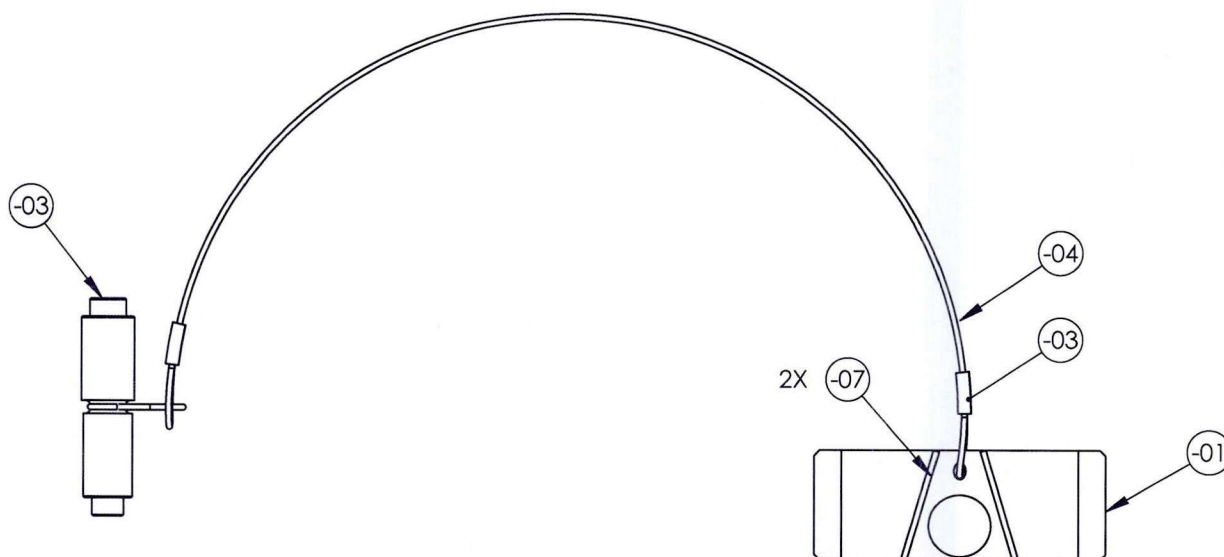
Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	2 Ea (2 ea)	100-Small Fab - 1	5184132
9381T22	S Hook Open End, Ø1/16 X 1	1 Ea (1 ea)	100-Small Fab - 1	5184147
CL-2-C	Lanyard Wire	1.1660 ft (1.166 ea)	100-Small Fab - 1	5119833
RBE350A93-1280-00-01	Block	1 pcs (1 ea)	100-Small Fab - 1	5188949
RBE350A93-1280-00-03	Pin	1 pcs (1 ea)	100-Small Fab - 1	5188575
RBE350A93-1280-00-07	Guide w/Adhesive Back	2 pcs (2 ea)	100-Small Fab - 1	5191617

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	3896T31	2	487	0
	9381T22	1	0	0
	CL-2-C	1	222	0
	RBE350A93-1280-00-01	1	0	0
	RBE350A93-1280-00-03	1	0	0
	RBE350A93-1280-00-07	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 5/13/19 3:17 PM Dart.lajeunesse.marie

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 BLOCK DIM. .539 WAS .560 AND DIM. 1.202 WAS 1.223 BECAUSE PLASTIC LINER THICKNESS WAS .072, NOW IS .062 DUE TO AVAILABILITY. DELETED COTTER PIN IN BLOCK FOR LANYARD.	11/11/2013	WP	
2	CH'D T/N AND NAME WAS RBEA93-1280-00 BUSHING REPLACEMENT TOOL IS RBE350A93-1280-00 TOOL, REPLACEMENT BUSH OF REAR BLAD. -01 ADDED SECTION A-A AND CH'D DIMENSION PLACEMENT TO CLARIFY FEATURE. -03 ADDED ALL MISSING RADIUS AND CHAMFER DIMENSIONS. -07 ADDED MISSING DRAWING.	11/11/2013	RJC	GE



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WORK ORDER
NO. 195670 MLC

19-05-14

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-01	1	BLOCK	6061	1 X 1-1/4 X 3-1/4	2
			-03	1	PIN	6061	Ø5/8 X 2-1/2	3
		B/O	-04	1	LANYARD	COATED STEEL	Ø1/16 X 14 CARR LANE #CL2C	1
		B/O	-05	2	FERRULE	ALUMINUM	Ø1/16 X 3/8 MCMaster-CARR #3896T31	1
			-07	2	GUIDE W/ADHESIVE BACK	UHMW	1/16 X 3/16 X 1-1/4	4
		B/O	-09	1	S HOOK OPEN END	STEEL	Ø1/16 X 1 MCMaster-CARR #9381T22	1

RED BARN MACHINE	
TITLE TOOL, REPLACEMENT BUSH OF REAR BLAD	
DWG NO. RBE350A93-1280-00	REV 2
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AS350
SCALE 1:2	DATE 11/11/2013
SHEET 1 OF 4	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					